NOTES: 1. USE STANDARD STOP SLEEVES OR SWAGED BALL ENDS TO RETAIN FIRST WIRE ROPE LAYER. 2. KEEP FOUR (4) WRAPS OF WIRE ROPE WOUND ON DRUM AT ALL TIMES TO SERVE AS ANCHOR WRAPS. CABLE SHOULD BE MARKED TO IDENTIFY THESE ANCHOR WRAPS. 3. UNLESS SPECIFIED, UNITS ARE SHIPPED FROM THE FACTORY FILLED WITH LUBRICANT BASED ON THE MOUNTING ORIENTATION SHOWN. INSTALL THE SUPPLIED VENT PLUG (SHIPPED LOOSE) AND VERIFY OIL - FLIP DRUM PLATE AS REQUIRED FOR LEVELS AS SPECIFIED BY THE REDUCER MANUFACTURER PRIOR TO INSTALLATION. ALTERNATE CABLE EXIT DIRECTION. DO NOT MIX LUBRICANT TYPES. - REPOSTION IF REQUIRED FOR ALTERNATE BASE MOUNT DIMS. 4. SPECIAL MOTOR AND BRAKE CONFIGURATIONS MAY REQUIRE A SPECIFIC INPUT SHAFT ORIENTATION. CONTACT FACTORY. 4X DIM E-**BASE OR WALL MOUNT** 5. CONTACT FACTORY FOR NON-STANDARD REQUIREMENTS. STANDARD SPECIFICATIONS DIM H MODEL PW12 SERIES | PW21 SERIES (2.50)WORKING LOAD LIMIT 1200 LBS 2100 LBS MOTOR - 3Ø, 208 - 230/460 VAC 1.5 HP 3.0 HP FULL LOAD AMPS (208 VAC) 5.7 10.2 * SPECIFY DIM C Ø15.50 **VOLTAGE** FULL LOAD AMPS (230/460 VAC) 5.2 / 2.7 9.2 / 4.7 DIM B DRUM FLANGE TOTAL GEAR RATIO 250:1 250:1 * SPECIFY QUANTITY NUMBER OF LINES 4 TO 10 6 TO 10 7.00 WIRE ROPE SIZE Ø3/16" Ø3/16" MAXIMUM TRAVEL 51 FT 51 FT D: d RATIO (MIN, 1st WORKING LAYER) 30 30 20 FPM AVERAGE LINE SPEED 20 FPM **→**DIM D→ ---7.25----1.25 LIMIT SWITCH 4 POSITION 4 POSITION 1.25 -DIM F .59 [3/16 ROPE] REDUNDANT FAIL SAFE BRAKES -DIM A STANDARD STANDARD FIRST LINE .65 [1/4 ROPE] **OPTIONAL** OPTIONAL DRUM GUARD -DIM K-DESIGN FACTOR 8:1 8:1 −DIM G−− DIM A (INCHES) 12.00 14.00 **5-LINE MODEL SHOWN** DIM B 13.00 15.00 DRUM DIAMETER vs. LOAD CAPACITY 17.50 DIM C 15.50 (4 ANCHOR WRAPS, EVENLY DISTRIBUTED LOAD) DIM D 6.00 8.00 3000 Ø11/16 Ø9/16 DIM E DIM F 2.50 2.70 2700 DIM G - UP THRU 6 LINES 14.88 18.50 DIM G - UP THRU 10 LINES 17.38 20.00 DIM H 32.00 35.62 **PW21 SERIES** 24.88 DIM K 21.44 3/16" ROPE **ROPE** WEIGHT (LBS) **PW12 SERIES** LINES | PW12 SERIES | PW21 SERIES 393 412 1200 608 431 3/16" 1/4" THIS PRINT IS THE PROPERTY OF THERN AND MUST NOT BE REPRODUCED EITHER IN FULL OR IN PART WITHOUT WRITTEN APPROVAL BY THERN.

5712 INDUSTRIAL PART WINONA, MN 55987 PHONE 1-800-553-220 FAX 1-507-454-5282 5712 INDUSTRIAL PARK ROAD A 455 627 **ROPE** ROPE PHONE 1-800-553-2204 474 649 493 668 TOLERANCES UNLESS SPECIFIED 15 20 25 30 10 POWER PILE WIND FRAC. ± 1" ANGLE ± 5° DO NOT SCALE DRAWING 687 512 TRAVEL DISTANCE (FT) PW SERIES D3480 NTS REVISION SHEET 1 OF 1 JCA 10/1/2009 N/A