NOTES: 1. USE STANDARD STOP SLEEVES OR SWAGED BALL ENDS TO RETAIN FIRST WIRE ROPE LAYER. 2. KEEP FOUR (4) WRAPS OF WIRE ROPE WOUND ON DRUM AT ALL TIMES TO SERVE AS ANCHOR WRAPS. CABLE SHOULD BE MARKED TO IDENTIFY THESE ANCHOR WRAPS. ORIENT DRUM PLATE AS SHOWN FOR PROPER BRAKE OPERATION. 3. UNLESS SPECIFIED, UNITS ARE SHIPPED FROM THE FACTORY FILLED WITH LUBRICANT BASED ON THE R19 MAX. MOUNTING ORIENTATION SHOWN. INSTALL THE SUPPLIED VENT PLUG (SHIPPED LOOSE) AND VERIFY OIL HANDLE RADIUS - REPOSTION IF REQUIRED FOR LEVELS AS SPECIFIED BY THE REDUCER MANUFACTURER PRIOR TO INSTALLATION . ALTERNATE BASE MOUNT DIMS. CABLE EXIT \ DO NOT MIX LUBRICANT TYPES. 4X DIM E— 4. CONTACT FACTORY FOR NON-STANDARD REQUIREMENTS. BASE OR WALL MOUNT 1 1/8 HEX DRIVE (2.50)STANDARD SPECIFICATIONS PW12 SERIES | PW18 SERIES MODEL DIM C Ø15 1/2 Ø5<sup>3</sup>/4 WORKING LOAD LIMIT 1200 LBS 1800 LBS DIM B DRUM FLANGE DIM H 700 LBS 900 LBS DRILL-DRIVE LOAD LIMIT \* 50:1 GEAR RATIO 25 : 1 7.00 \* SPECIFY QUANTITY 5 TO 10 NUMBER OF LINES 4 TO 10 Ø3/16" Ø3/16" WIRE ROPE SIZE 51 FT 51 FT MAXIMUM TRAVEL D: d RATIO (MIN, 1st WORKING LAYER) 30 30 → DIM D→ **~** 7.25 **~** <del>-</del>1.25 FAIL SAFE BRAKE STANDARD STANDARD 1.25 .59 [3/16 ROPE]--DIM F DRUM GUARD **OPTIONAL** OPTIONAL -DIM A-FIRST LINE .65 [1/4 ROPE] DESIGN FACTOR 8:1 8:1 -DIM K-- DIM G -DIM A (INCHES) 12.00 14.00 13.00 15.00 DIM B DIM C 15.50 17.50 DIM D 6.00 8.00 Ø9/16 Ø11/16 DIM E DIM F 2.50 2.70 DRUM DIAMETER vs. TYPICAL HANDLE EFFORT (4 ANCHOR WRAPS, FULL LOAD CAPACITY) DIM G - UP THRU 6 LINES 14.63 17.75 17.13 19.25 DIM G - UP THRU 10 LINES 19.50 DIM H 17.50 DIM K 20.63 22.00 1/4" ROPE \* DRILL-DRIVE OPERATION BASED ON DRILL RATED FOR 10 AMPS AT 250 RPM. REDUCE LOAD BY 20% WHEN USING A DRILL RATED FOR 10 AMPS AT 350 RPM. ROPE WEIGHT (LBS) LINES | PW12 SERIES | PW18 SERIES 462 343 20 481 THIS PRINT IS THE PROPERTY OF THERN AND MUST
THERN
WINONA, MN 55987
PHONE 1-800-553-2204
FAX 1-507-454-5282 500 5712 INDUSTRIAL PARK ROAD 386 405 522 541 TOLERANCES UNLESS SPECIFIED 10 15 20 25 30 45 MANUAL PILE WIND FRAC. ± 1" ANGLE ± 5° DO NOT SCALE DRAWING 560 443 10 TRAVEL DISTANCE (FT) PW SERIES D3482 NTS REVISION SHEET 1 OF 1 JCA 10/2/2009 N/A